



REV	DATE	DESCRIPTION	APPROVED
1	06/07/1995	REV PER C.O. 05-192	SP
2	12/06/1996	REV PER C.O. 05-193	SP
3	03/11/1998	REV PER C.O. 05-195	SP
4	04/16/1999	REV PER C.O. 05-197	SW
5	07/25/2002	REV PER C.O. 05-202	TS
6	01/15/2003	3/8" BOLT REMOVED FROM BOM	DK
7	03/12/2008	REDRAWN	SR
8	10/12/2016	UPDATED HARDWARE P/N'S	MB
9	01/04/2017	ITEM #5 IS 93312 (2 1/4"LG), WAS 93311 (2"LG)	JM



ITEM	QTY	PART NO	DESCRIPTION
7	1	056931R	LABEL, OPERATOR ASSY
6	2	1133622	WASHER, LOCK, 3/8"
5	1	93312	3/8-16 x 2 1/4" SOCKET HD CAP SCREW Z
4	1	97245	SOCKET HD CAP SCR, 3/8"-16 UNC x 3/4" LONG
3	1	93302	SOCKET HD CAP SCR, 3/8"-16 UNC x 5/8" LONG
2	1	056910M	DOOR MOTOR
1	1	05690R	DOOR SHEAVE ASSY

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THIRD ANGLE PROJECTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. REMOVE ALL BURRS & SHARP EDGES.

TOLERANCES
 ANGLE 0° ±.1°
 FRACTION 0/0 ±1/64
 1 DECIMAL 0.0 ±.020
 2 DECIMAL 0.00 ±.010
 3 DECIMAL 0.000 ±.005

Freight Elevator Doors Since 1905

We still service equipment we built 50 years ago

TITLE		REV		SCALE	SHEET
OPERATOR ASSY		9		NTS	1 OF 1
MOISTURE					
DATE	07/31/2008	DRAWING			
DRAWN BY	DK	0569RM			